



# Support Smaller Lot Sizes

## Here's How:

By giving you the tools and information to enforce process control and make fast process changes, the OnTrack Manufacturing Execution System from Portico supports smaller lots in a highly customized manufacturing environment.

## Ensures Process Control

Acting as your central control system, OnTrack enforces structure and discipline on the factory floor, resulting in processes that are highly reliable, repeatable, and predictable. It allows you to run multiple configurations or different product families within a certain manufacturing envelope, so you can easily handle smaller lot sizes.

## Fast, Accurate Electronic Communications

OnTrack allows for quick, easy process changes because it delivers instructions electronically. Operators get instructions and configurations that are up-to-date, always available, and easily accessed, eliminating set-up and work-in-process errors. For every configuration you deliver, version control mistakes are eliminated and the correct production sequence is enforced.

## Real-time Monitoring Provides Floor Visibility

OnTrack electronically monitors floor activity in real time and gathers all relevant data on specific orders, machines, and operators. So at all times, you have a complete and accurate view of the elements affecting each process step. You can make fast, easy changes as needed, even for multiple small product lots.

## Controlled Routing For Small Lot Management

OnTrack routes work in process only to the locations that are capable of performing the work – those with an operational machine and available time and material. So you'll always know which orders are on the floor and which are waiting to go into production, allowing for better management of multiple orders no matter what their size.

From dispatch to delivery, OnTrack from Portico helps you effectively manage individual orders, regardless of size, by enforcing a reliable, repeatable, and predictable manufacturing process.

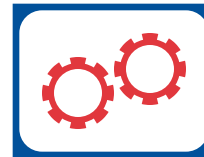
Learn about all the ways OnTrack supports your mass customized manufacturing environment! Call (630) 717.6270 today for more information or visit our website at [www.PorticoTechPartners.com](http://www.PorticoTechPartners.com).

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# Support Smaller Lot Sizes Electronically

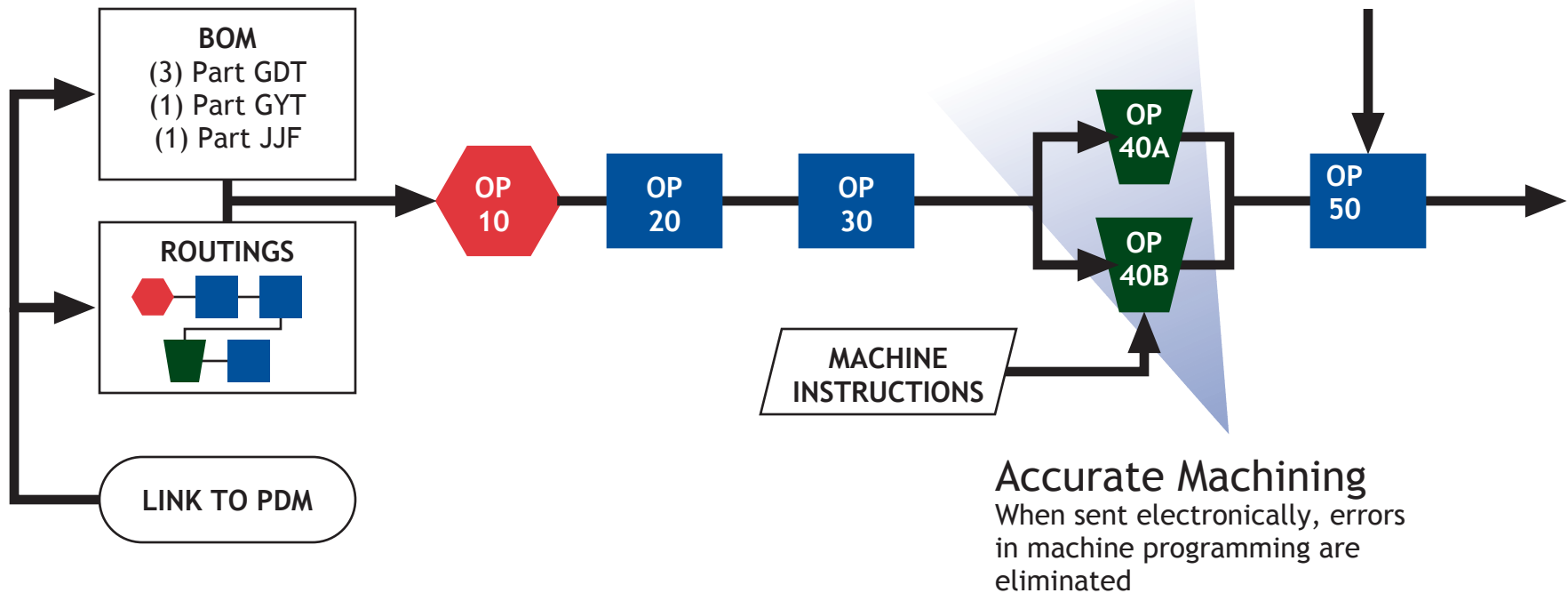
## Always Up To Date

Information is delivered to the specific operator who needs it when they need it Ñ guaranteeing the absolutely latest version is used



## Images Ensure Quality

Diagrams, instructional graphics and video clips help operators understand how work is to be done while easing language issues



**Paper is eliminated but information is never lost**

OP = Operation